

DRG. No.		849-82104				SURFACE TEXTURE																											
		12.03.20		DRG. REVISED & REDRAWN.		MGR		VVS																									
REVISION		DATE		CHANGE		BY/APP.																											
SURFACE ROUGHNESS		GRADE NO.		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1																		
		VALUE		50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025																		
		SYMBOL		~	▽	▽▽		▽▽▽		▽▽▽▽																							
		1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF.RD-227														3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244																	
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM														4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)																			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE		0	6	30	120	315	1000	2000	4000																						
		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3																						
														ITEM REF.		QTY.		PART/STOCK No.		R103001006													
																		ANGLE 6X50X128		IS:2062-11 E250 Cu C													
														APPROVED		HG SHIVAKUMAR		8/11/18						MATERIAL		SCALE							
														CHECKED		VW SHANTHA KUMAR		8/11/18						1 : 1									
														DRAWN		RAKESH MG		8/11/18		849		849-82014		1									
														TRACED						MODEL		NEXT ASSEMBLY		QTY.									
														STANDARDS						MATERIAL CODE													
														PRODUCT		MEMU 3 PHASE																	
														TITLE		ANGLE																	
														REF.DRG.		DMU/TC4-0-4-402																	
																		Wt.Kg.		SHEET 1 OF 1		ALT.											
														DRG.No.		849-82104																	